SILVERTRONIC LTD.

This drawing is not to be disclosed to a third party without the authority from the company.©

Date	Drn.By
20/01/97	Steve $
	Scale
	Full Size

Title: 5 No. UNASSEMBLED 4mm. SHUTTER PLUG ASSEMBLIES (FOR 4.6Dia. (.180) CABLE)

IEC 1010 APPLICABLE

ISSUE No.	3	4
	20/01/97 REDRAWN	13/01/98 B.I.L.

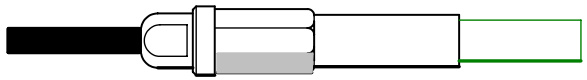
Part No. 125003RS

RS No. 531-330 (RED)
RS No. 531-346 (BLACK)

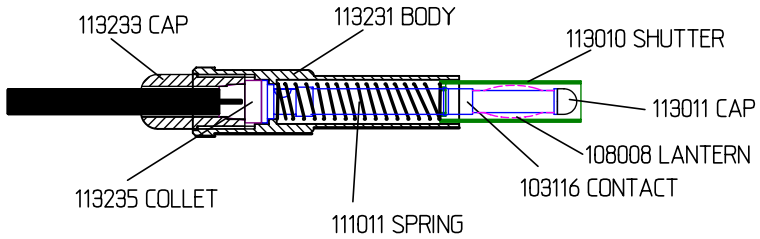
PARTS LIST FOR: 125040/COLOUR

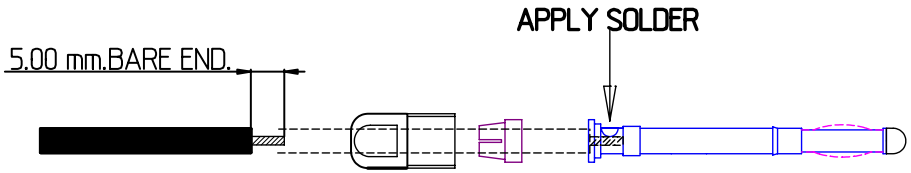
ALL QTY'S 1 OFF UNLESS OTHERWISE STATED

ITEM No.	SUB. ASS. No.	PART No.	DESCRIPTION	QTY.
	125035		SHUTTER PLUG	5
	122045		CONTACT ASSEMBLY	5
		103116	CONTACT	5
		113011	CAP	5
		108008N	LANTERN	
		113231	BODY	5
		113235	COLLET	5
		113233	CAP	5
		111011	SPRING	5
		113010	SHUTTER	5



ASSEMBLED 4mm. SHUTTER PLUG







1. PREPARE CABLE AND 'TIN' BARE END
2. PUSH CABLE THROUGH SCREW CAP AND COLLET.NOTE CORRECT ORIENTATION
3. PUSH CABLE INTO CONTACT AND APPLY SOLDER TO CONTACT BUCKET
4. PUSH CONTACT ASSEMBLY INTO BODY AND TIGHTEN SCREW CAP WITH TOOLS
5. PUSH SPRING OVER CONTACT AND INTO BODY WITH CONTACT SLEEVE. NOTE CORRECT SLEEVE ORIENTATION.

ASSEMBLY JIG NUMBERS	PACKAGING 111503 LABEL: 117018 & 19	PRINTING AS ILLUSTRATED	TOLERANCES	DO NOT SCALE. ALL DIMENSIONS IN mm.