2. CONNECTION OF POWER SUPPLY 36
2.1 Tap Change of Control Power Transformer 36
2.2 Tap Change of Servo Transformer 36
2.3 Tap Change of Transformer for Pump 38
2.4 Discharge MAINTENANCE Unit Transformer Tap Change 40

3. EQUIPMENT 41

4. PERIODICAL MAINTENANCE 42

5. TROUBLE SHOOTING FOR CONTROL UNIT 51
5.1 Procedures 51
5.2 Trouble in Power Turning on 53
5.2.1 Power supply trouble 53
5.2.2 Operation is not normal after power is turned on 57

5.3 Trouble Shooting by Alarm Display 59
5.3.1 Alarm list 59
5.3.2 Trouble shooting by alarm 66
5.3.3 LEDs on the master PCB light 84

5.4 Trouble in operation 85
5.4.1 Automatic operation is impossible 85
5.4.2 Jog operation is impossible 86
5.4.3 Status display by self-diagnostic function (DGN) 87
5.4.4 Display of input/output signal condition of control unit 90
5.4.5 Control unit internal state 92

5.5 Trouble in I/O device 95
5.5.1 Tape reader does not operate normally 95
5.5.2 FACIT 4070 does not operate normally 99
5.5.3 ASR 33/43 does not operate normally 100
5.5.4 RS-232C interface does not operate normally 101

6. TROUBLESHOOTING OF VELOCITY CONTROL UNIT 102
6.1 Protection and Error Detection Function 102
6.2 Troubleshooting 103
6.3 External View of Velocity Control Unit III
6.4 Location of Thermal Relay in Velocity Control Unit 112
6.5 Magnetic Contactor Terminal Arrangement 113
6.6 Thermal Relay Contactor Arrangement 113

7. TROUBLESHOOTING FOR DISCHARGE UNIT 114

8. SETTING AT INSTALLATION 120
8.1 Master PCB (A16B-1000-0030) 121
8.2 Connection Unit (A20B-0008-0540) 122
8.3 MDI & CRT Unit (A20B-1000-0131, A20B-0007-0030) 123
8.4 Tape Reader Photo-Amplifier (A20B-0007-0750) 123
8.5 Bubble Memory PCB (A87L-0001-0015 Tape Length: 15m)
(A87L-0001-0016 Tape Length: 40m)
(A87L-0001-0017 Tape Length: 80m)
(A87L-0001-0018 Tape Length: 320m)
(A87L-0001-0084 Tape Length: 320m)
(A87L-0001-0085 Tape Length: 640m)
(A87L-0001-0086 Tape Length: 1280m) 125
8.6 CRT & I/O Interface PCB (A20B-0008-0430) 125
8.7 Control ROM PCB (A16B-1200-0150) 125
8.8 Resolver Control PCB (A20B-0008-0461) 126
8.9 Power Supply ON/OFF Control PCB (A20B-0007-0340) 127
8.10 Power Stabilizing Unit PCB (A20B-0007-0330) 127
8.11 Adjustment and Setting of Velocity Control Unit 127
8.12 Additional Axis Control PCB (A20B-0008-0470) 130
8.13 Gate Control PCB for Stabilizer (A20B-0007-0150) 130
8.14 Discharge Control Circuit (DCC) 131
8.15 Discharge Switching Circuit (DSC) 132
8.16 Parameter Table 133