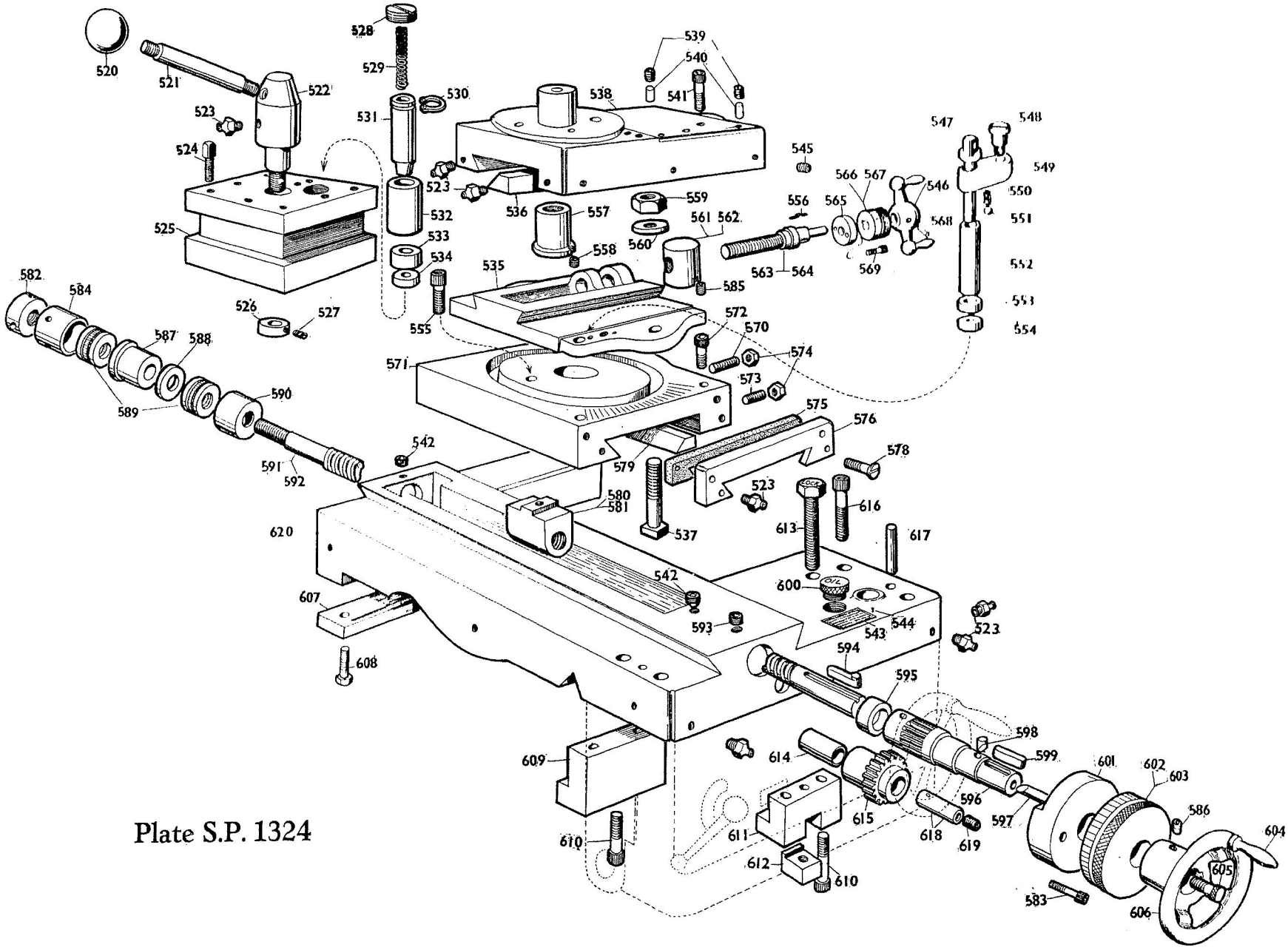


Plate S.P. 1324

SADDLE AND SLIDES (Plate S. P. 1324).

Ref. No.	Part.
520.	Black Knob.
521.	Handle.
522.	Screw.
523.	Oil Nipple.
524.	9-7/16" Whit. Sq. Hd. Screws.
526.	Collar.
527.	5/16" Whit. x $\frac{1}{2}$" Screw.
528.	Screwed Plug.
529.	Spring 3/8" O/D x 2$\frac{1}{2}$"
530.	5/8" ext. dia. Circlip.
531.	Turret Locating Plunger.
532.	Bush.
533.	Turret Locating Bush.
534.	Pad.
535.	Swivel Slide.
536.	Vee Strip.
537.	2-Tee Slot Bolts.
538.	Top Slide.
539.	3-$\frac{1}{4}$" BSF x $\frac{1}{4}$" Screw.
540.	3-Locking Pads.

Ref. No.	Part.
541.	3-5/16" Whit. x $\frac{3}{4}$" Cap Screws.
542.	5/16" Whit. x $\frac{1}{4}$" Screw.
543.	Instruction Plate.
544.	Rivets.
545.	3-5/16" Whit. x $\frac{3}{4}$" Screw.
546.	Handle.
547.	Locating Pin.
548.	Cheese Head Pin.
549.	Swing Lever.
550.	$\frac{1}{4}$" dia. Spring.
551.	$\frac{1}{4}$" dia. Steel Ball.
552.	Bush.
553.	Locating Pin Bush.
554.	Extracting Pad.
555.	5/16" Whit. x $\frac{3}{4}$" Cap Screws.
556.	Leaf Spring.
557.	Clamping Nut.
558.	$\frac{1}{4}$" Whit. x 3/8" Screw.
559.	2-$\frac{1}{2}$" Whit. Hex Nuts.

Ref. No.	Part.
560.	2-$\frac{1}{2}$" Std. Washers.
561.	Nut (English).
562.	Nut (Metric).
563.	Screw (English).
564.	Screw (Metric).
565.	Plate.
566.	Graduated Dial (English).
567.	Graduated Dial (Metric).
568.	3/16" dia. x 1$\frac{1}{4}$" Taper Pin.
569.	2-$\frac{1}{4}$" Whit. x $\frac{1}{2}$" Cap Screws.
570.	5/16" x 1.5/8" Screw.
571.	Cross Slide.
572.	2-5/16" Whit. x 1" Cap Screws.
573.	5/16" Whit. x 7/8" Screws.
574.	3-5/16" Whit. Hex Nuts.
575.	Felt Wiper.
576.	Cross Slide Wiper.
578.	2-$\frac{1}{4}$" Whit. x $\frac{3}{4}$" Screws.
579.	Vee Strip.
580.	Surfacing Nut (English).
581.	Surfacing Nut (Metric).

(Continued overleaf).

SADDLE AND SLIDES (Plate S. P. 1324) (Cont'd).

Ref. No.	Part.
582.	Check Nut.
584.	Ball Thrust Cover.
585.	$\frac{1}{4}$" Whit. x 3/8" Screw.
586.	5/16" Whit. x 3/8" Screw.
587.	Bush.
588.	Thrust Washer.
589.	2-5/8" Thrust Bearings.
590.	Cover.
591.	Surfacing Screw (English).
592.	Surfacing Screw (Metric).
593.	5/16" Whit. x $\frac{1}{4}$" Screw.
594.	Key.
595.	P. B. Bush.
596.	Pinion Shaft.
597.	Dial Locking Pin.
598.	Dial Locking Plunger.
599.	Key.
600.	Oil Filler Cap.
601.	Marker.
602.	Graduated Dial (English).
603.	Graduated Dial (Metric).
604.	Handle.
605.	Knurled Locking Screw.
606.	Handwheel.
607.	4-Back Gib Strips.
608.	3/8" Whit. x 7/8" Hex. Screw.
609.	L. H. Front Gib Strip.
610.	4-3/8" Whit. x $1\frac{3}{4}$" Cap Screws.
611.	R. H. Front Gib Strip.
612.	Locking Piece.
613.	Locking Screw.
614.	Bush.
615.	Intermediate Pinion.
616.	4-$\frac{1}{2}$" Whit. x $2\frac{1}{2}$" Cap Screws.
617.	3/8" dia. x $2\frac{1}{4}$" Dowel.
618.	Intermediate Pinion Stud.
619.	$\frac{1}{4}$" Whit. x 3/8" Grub Screw.
620.	Saddle.

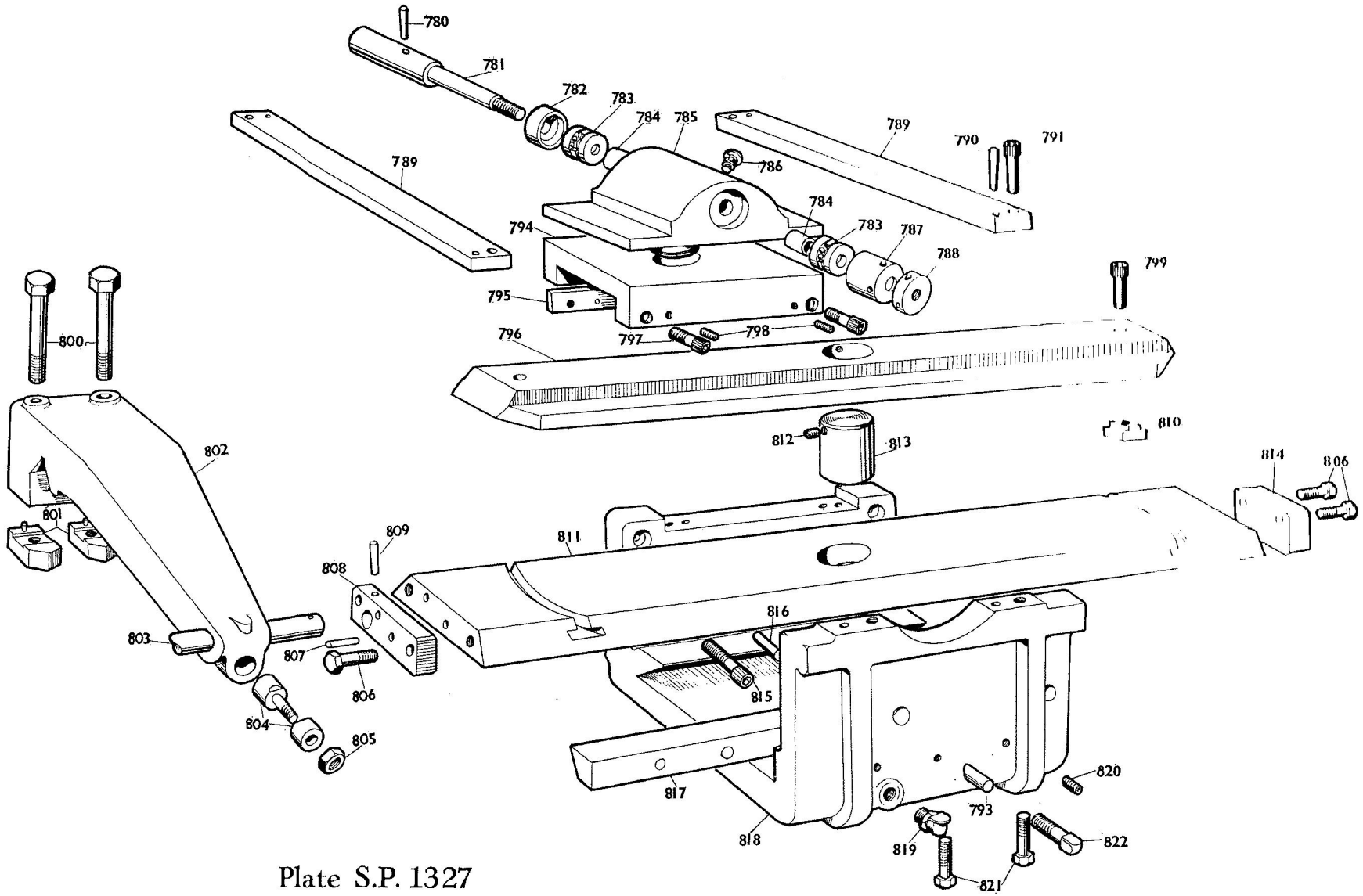


Plate S.P. 1327

TAPER-TURNING ATTACHMENT (Plate S. P. 1327).

Ref. No.	Part.
780.	No. 1 Taper Pin.
781.	Feed Screw Extension.
782.	Cover.
783.	Ball Thrust Bearing.
784.	2-Oilite Bushes.
785.	Sliding Block.
786.	Oiler.
787.	Cover.
788.	Check Nut.
789.	2-Guide Strips.
790.	No. 4 Taper Pin.
791.	5/16" Whit x 7/8" Cap Screw.
793.	Brass Locking Pad.
794.	Thrust Block.
795.	Gib.
796.	Swivelling Slide.
797.	$\frac{1}{4}$" BSF. x 5/8" Cap Screw.
798.	$\frac{1}{4}$" BSF. x $\frac{1}{2}$" Grub Screw.
799.	7/16" Whit. x 1" Allen Screw.
800.	$\frac{1}{2}$" Whit. x $3\frac{1}{4}$" Hex Screw.
801.	2-Clamps.
802.	Draw Bar Bracket.
803.	Draw Bar.
804.	Pad Bolt & Pad.
805.	$\frac{1}{2}$" Whit. Hex Nut.
806.	4-3/8" Whit. x 1.7/8" Hex Screws.
807.	No. 4 Taper Pin.
808.	Anchor Block.
809.	No. 4 Taper Pin.
810.	Tee-Slot Nuts.
811.	Intermediate Slide.
812.	5/16" Whit. x 3/8" Grub Screw.
813.	Spigot.
814.	End Stop.
815.	7/16" Whit. x $1\frac{1}{4}$" Cap Screw.
816.	2-No. 6 Taper Pins.
817.	Gib.
818.	Bottom Slide.
819.	1/8" Gas Oiler.
820.	5/16" Whit. $\frac{3}{4}$" Grub Screw.
821.	3/8" Whit. x 1.3/8" Hex Screw.
822.	3/8" Whit. x 1" Square Head Screw.